



ArcoPlus 323 (or 344) –installation:

1st step: Apply the aluminum profiles.
Have the “Base” profile attached to the floor of the framing.



Add “U” profile for sides and top.



2nd step: Install the first sheet:



A



B



C

3rd step: Install the second sheet: slide it along the aluminum base profile all the way to the first sheet.



A



B



C



“Punch” the second sheet into the first one, using your fist, or rubber hammer, if necessary, until the “Tongue” gets into the “Groove”:



4th step: Install the third sheet, and all others, the same way.



A



B



C

5th step: Seal the sheets with rubber gasket. If necessary, use a screwdriver to help push the gasket into its place.





6th Step: Apply the end “U” aluminum profile to trim and finish the installation.



If you have a window:

Repeat steps 1 to 3.

Add the window the same way you would another sheet:



A



B



C

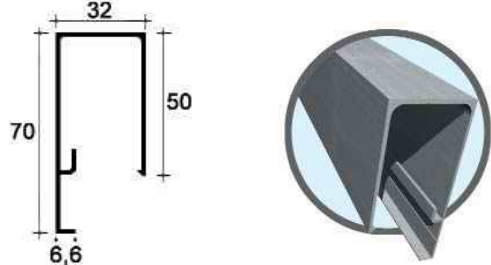

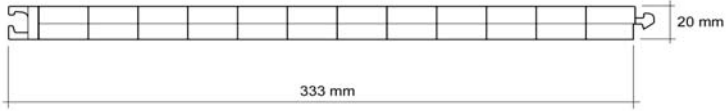



D



E



“U” Profile	
“Base” profile	
arcoPlus 323	
Gasket	
Window	